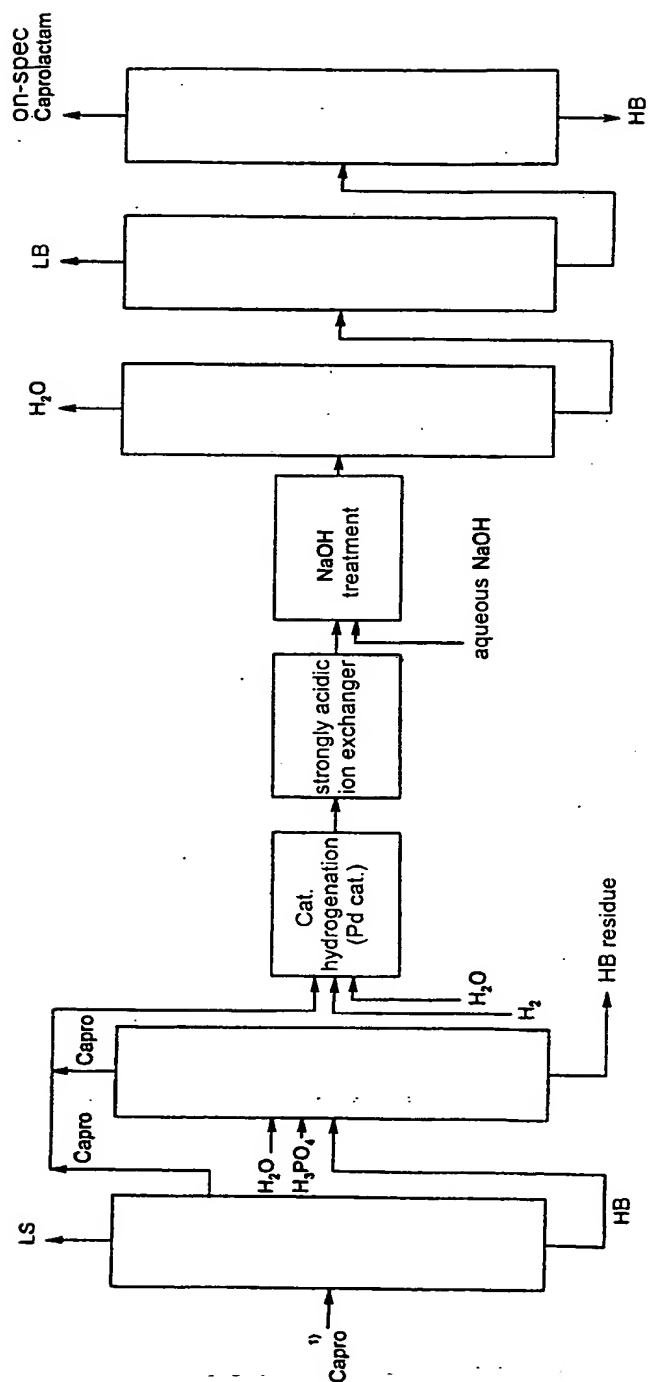


Fig. 1 Main claim from PF 54.059



¹⁾ Cyclization effluent from which NH₃, C₂H₅OH and H₂O have already been removed

Fig. 2 Contin. performance of example 7, D2
schematic; simplified